



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2438

Job Sheet 175114



Part No: D2438

Job Qty: 80 ea

Part Name: Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/27/18

Job Tracking No:

Due Date: 4/6/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG D2727 REV A1, D2438 REV C IPP: E 05.06.28 Bending removed KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	80 Ea		4/5/18	0.00	0.00	Start Up Waterjet		DC 18/04/03
100	Waterjet	80 pcs		4/5/18	0.00	2.82	Waterjet1		DC 18/04/03
120	QC	80 pcs		4/5/18	0.00	0.00	QC8		38
130	Small Fab	80 pcs		4/6/18	0.01	2.75	Small Fab		DAS 38
140	QC	80 pcs		4/6/18	0.00	0.00	QC5		38
150	Packaging	80 pcs		4/6/18	0.00	0.00	Packaging3		DAS 9-20
160	QC21-SA	80 Ea		4/6/18	0.00	0.00	QC21		6 APR 20 2018

Part Op 100 - Cut as per dwg D2438 prog rev: _____ dwg rev: _____

Descriptions: 120 - (6.786" center to center)

130 - 1- Use DT9713 clamp holder to hold clamp in place when forming 2- Bend as per dwg using DT9709

9-89 DAS 21

APR 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	3.2000 sf (.04 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	3	293	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clamp	0.750inches $\pm$ 0.010	0.760 0.740		
2	Clamp	6.786inches $\pm$ 0.010	6.796 6.776		
3	Clamp	7.586inches $\pm$ 0.010	7.596 7.576		
4	Clamp	0.063inches $\pm$ 0.010	0.073 0.053		
5	Clamp	0.257inches $\pm$ 0.006 - 0.001	0.263 0.256		



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Container No: S057738



Part: D2438

Job No: 175114

Serial No/Batch: S057738

Revision:

Inspector:

Date: 04/03/18